

Vehicle Engineering Series



MINI CLUBMAN

1st Edition Corrections

Last update 21/2/2024

- Page 17. Misprint. Journal diameter should be 1.8955"-1.8960" (without bearing installed).
- Page 23. Locally made slinger has 0.100" offset, UK slinger 12A1148 has 0.050" offset.
- Page 30. Cylinder head gasket for 1275cc is 12G2230
- Page 54, 92 Carburettors at 30 deg.
- Page 95: Jet assembly AUD9098 with tube AUD2190 and White/Black identification.
- Page 113. Plastic tank clutch master cylinder bore is 0.70"
- Page 116 Locally made Borg Warner gears are used on ADO16 and are identified by B in the engine number. Locally made primary gears used in Mini range. Table 7.1.2 3rd gear overall ratio 1.353
- Page 120. Table 7.1.2.2 3rd gear overall ratio 1.353
- Page 123. Table 7.1.2.3 1st column should be 22G1096, 22G1094, 22G1095, 22G849, 22G1039
- Page 123. 2nd speed gear is not held in position by peg. Peg is for 3rd speed gear.
- Page 123. Figure caption 7.1.2.12 should be Part No. 22G1095
- Page 123. Figure caption 7.1.2.13 should be Part No. 22G1094
- Page 149. Alternately, where there is a steering lock fitted from January 1972, the steering column outer tube AYG6017 is supported by a single black-painted clamp AYG6018 (slightly narrower than 21A29) and chrome plated bracket AYG6019, chrome shear-bolt AYG6023. This column is 1 1/4" OD continuous swaged down to 1 1/8" at the lower bush, and the clamp AYG6018 has a larger hole.
- Page 169. Length of drive shafts measured from end of shaft to centre of rotation of the CV joint.
- Page 182. Battery fixing bar Part No. is AYA2448
- Page 185. Brake pedal square type for Clubman range changing to diamond for Leyland Mini.
- Page 196. Permanent magnet wiper motor uses wiper arms AYA9159 park on the left.
- Page 205. Trafficator 13H7779 shown, plug wiring is not for YDO21 YDO22 YDO23. Revised Page follows.
- Page 239. Drawings indicate that two gaskets are fitted to the front half of the hinges at the bottom. One gasket fitted to the other hinge surfaces.
- Page 266. Catch material is brass.
- Page 302. A PVC strip 24A1276 41 5/8" long is fitted along the seat pan flange.