Vehicle Engineering Series





1st Edition Corrections

Last update 21/04/2024

Page 20. Locally made slinger has 0.100" offset, UK slinger 12A1148 has 0.050" offset. Page 22. Inner primary gear bush is 22G401. Page 48. Dynamo may also use plain nut FNZ505, plain washer PWZ105 and shim MYH135 inserted between the end bracket and rear mounting. Page 61. Accelerator cable inner is 29" and outer is 23". Page 80. The upper radiator hose AYG2127 is different to that used on ADO15 due to repositioning of the outlet on AYA2077 compared to AYA2030. Page 85. Carburetter angle is 30°. Page 107. Locally made Borg Warner gears are used on ADO16 and are identified by B in the engine number. Page 110. Plastic tank clutch master cylinder bore is 0.70" Page 125. Differential gears have 17 teeth. Page 140. Straight groove in steering rack pinion introduced mid 1971. Pinion introduced 1976 has same overall length but protrudes a lesser amount above the boss in the housing. Page 158. Length of drive shafts measured from end of shaft to centre of rotation of the CV joint. Page 161. Parts book PUB1056M specifies studs AYK4147 at 1.94" long, but drawing AYA4024 specifies wheel studs AYA4061 which are 1 3/8" long Page 167. Part Number for Brake Pedal is AYA5068. Page 185. Delete reference to 24G3388 until confirmed Part No. used from 1963 - 1967. Page 188. Permanent magnet wiper motor uses wiper arms AYA9159 park on the left. Page 189. The low reflective wiper blades AYA9158 are 11 5/32" long. Page 223. Drawings indicate that two gaskets are fitted to the front half of the hinges at the bottom. One gasket fitted to the other hinge surfaces. Page 277. Catch material is brass. Page 307. A PVC strip 24A1276 41 5/8" long is fitted along the seat pan flange.